The people for Process Analytics

Thermal Conductivity Analyzer

Overview

Thermal conductivity gas analyzer is an effective method to measure one of two components in a gas mixture (the thermal conductivities differ a lot). Mainly used to measure the content of hydrogen (H2), carbon dioxide (CO2), argon (Ar), etc.

Principle

When the sample gas enters the thermal conductivity cell which is heated at a constant temperature of 63° C, and a thermistor is used above the film to maintain a constant temperature of 135° C. In this way, a small cavity is formed below and above the membrane. The measurement gas can diffuse into it. Hense, the heat loss caused by the thermal conductivity of the sample gas is compensated by heating, and the voltage required to maintain a constant temperature of the membrane is a measurement of the thermal conductivity of the measured gas.

Application

- Measurement of hydrogen (H2) content in synthesis gas of ammonia plant
- Purity measurement of hydrogen (H2) in hydrogenation unit
- Measurement of oxygen (O2) in pure hydrogen (H2) and hydrogen (H2) in pure oxygen (O2) in the process of producing hydrogen by electrolysis of water and oxygen
- Hydrogen (H2) content measurement in hydrocarbon gas
- Monitoring of hydrogen (H2) and carbon dioxide (CO2) content in hydrogen-cooled generator sets
- Measurement of hydrogen (H2) in chlorine (Cl2) in the chlorine production process
- Measurement of chlorine (Cl2) in the chlorine production process
- Measurement of carbon dioxide (CO2) content in flue gas of furnace combustion
- Argon (Ar) content measurement in air separation plant
- Monitoring in the production of pure gases, such as helium (He) in nitrogen (N2) and argon (Ar) in oxygen (O2)
- Sulfur dioxide (SO2) content measurement in the production process of sulfuric acid and phosphate fertilizer





Features

Corrosion protection

Sensor surface is coated with Polymer layer(4µm) which will not affect the excellent measurement performance of the sensor unit.

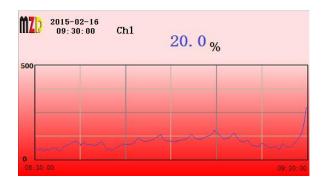
Condensation and dust protection

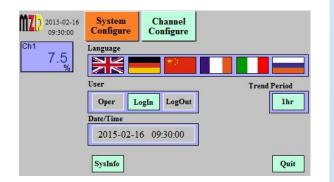
The sintered glass with μ m-sized holes is used to protect the sensor so that gas molecules can pass through, but liquid water molecules are not permeable.

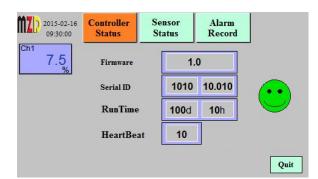
- Multiple gas measurement modes
 The analyzer has 16 built-in binary mixed
 gas measurement modes and calibration
 curve.
- High corrosion resistance Optional Sensor is made from Al2O3, glass and SiO2 coated Pt filaments, and Gas connections in PTFE, PFA
- High temperature Optional
 Sensor is be used at higher temperatures
 up to 180°C















Features

Quick and convenient

The navigation menu contains 6 languages, which can be operated easily.

Process safety

7" large size color LCD touch screen, convenient and safe touch operation and debugging

Large size screen with red flashing alarm, clearly visible from long distances and in dark areas

Alarm immediately, safe the process

Alarm event record

Real-time data curve display Record function for up to 6,000 alarms

Expert calibration function

Multi-point calibration function up to 9 point

✤ Powerful self-diagnosis function

Built-in heartbeat monitoring function and watchdog Monitor the status of analyzer and sensors, and promptly remind customers to take necessary maintenance

High-standard hardware and software security and password protection

Powerful control function

High(low) limit control function Optional: Timer control(automatic cleaning) function Optional: analog PID control function Optional: PWM control function

 Flexible fieldbus communication functions for IOT4.0 Optional fieldbus MODBUS, HART, Foundation Fieldbus FF,
 PROFIBUS PA, PROFIBUS DP, etc.









Measurement components and ranges

| Measuring Gas | Carrier Gas | Basis Range | Smallest Range | Smallest Suppressed Zero Range |
|---------------------------|----------------------|-------------|----------------|-----------------------------------|
| Hydrogen (H2) | Nitrogen (N2) or Air | 0% – 100% | 0% – 0.5% | 98% – 100% |
| Oxygen (O2) | Nitrogen (N2) | 0% – 100% | 0% – 15% | 85% – 100% |
| Helium (He) | Nitrogen (N2) or Air | 0% – 100% | 0%-0.8% | 97% – 100% |
| Carbon dioxide (CO2) | Nitrogen (N2) or Air | 0% – 100% | 0% – 3% | 96% – 100% |
| Nitrogen (N2) | Argon (Ar) | 0% – 100% | 0% – 3% | 97% – 100% |
| Oxygen (O2) | Argon (Ar) | 0% – 100% | 0% – 2% | 97% – 100% |
| Hydrogen (H2) | Argon (Ar) | 0% – 100% | 0%-0.4% | 99% – 100% |
| Helium (He) | Argon (Ar) | 0% – 100% | 0%-0.5% | 98% – 100% |
| Carbon dioxide (CO2) | Argon (Ar) | 0% – 60% | 0% – 10% | _ |
| Argon (Ar) | Carbon dioxide (CO2) | 40% – 100% | _ | 80% – 100% |
| Methane (CH4) | Nitrogen (N2) or Air | 0% – 100% | 0% – 2% | 96% – 100% |
| Methane (CH4) | Argon (Ar) | 0% – 100% | 0% – 1.5% | 97% – 100% |
| Argon (Ar) | Oxygen (O2) | 0% – 100% | 0% – 3% | 96% – 100% |
| Nitrogen (N2) | Hydrogen (H2) | 0% – 100% | 0% – 2% | 99.5% – 100% |
| Oxygen (O2) | Carbon dioxide (CO2) | 0% – 100% | 0% – 3% | 96% – 100% |
| Hydrogen (H2) | Helium (He) | 20% – 100% | 20% – 40% | 85% – 100% |
| Hydrogen (H2) | Methane (CH4) | 0% – 100% | 0% – 0.5% | 98% – 100% |
| Hydrogen (H2) | Carbon dioxide (CO2) | 0% – 100% | 0% – 0.5% | 98% – 100% |
| Sulfur hexafluoride (SF6) | Nitrogen (N2) or Air | 0% – 100% | 0% – 2% | 96% – 100% |
| Nitrogen dioxide (NO2) | Nitrogen (N2) or Air | 0% – 100% | 0% – 5% | 96% – 100% |
| Hydrogen (H2) | Oxygen (O2) | 0% – 100% | 0%-0.8% | 97% – 100% |
| Argon (Ar) | Xenon (Xe) | 0% – 100% | 0% – 3% | 99% – 100% |
| Neon (Ne) | Argon (Ar) | 0% – 100% | 0% – 1.5% | 99% – 100% |
| Krypton (Kr) | Argon (Ar) | 0% – 100% | 0% – 2% | 96% – 100% |
| Extinguishing gas (R125) | Nitrogen (N2) or Air | 0% – 100% | 0% – 5% | 98% – 100% |
| Deuterium (D2) | Nitrogen (N2) or Air | 0% – 100% | 0%-0.7% | 96% – 100% |
| Deuterium (D2) | Helium (He) | 0% – 100% | 0% – 5% | 70% – 100% |



Parameters

| Measuring principle | Thermal conductivity (TCD) | | | |
|--|--|--------------------------------|-------------------------|--|
| Display | 4.3" or 7" industrial color touch screen | | | |
| Language | Multi-Language (English, German, Chinese, French,Italian, Russian or Customized) | | | |
| Linearity | < 1% of range | | | |
| Repeatability | < 1% of range | | | |
| Warm up time | About 30min; 1h for small ranges | | | |
| Sensitivity | 0.01% | | | |
| Response Time | Less than 1 s(depending on flow rate) | | | |
| T90-time | <1sec at flow rate higher 60l/h | | | |
| Noise | < 1% of smallest range | | | |
| Drift at zero point per week | < 2% of smallest range | | | |
| Flow rate | 40l/h to 150l/h; 60l/h -80l/h recommended | | | |
| Flow influence between 60l/h and 90l/h per 10l/h | < 1% of smallest range | | | |
| Measuring error with ambient temperature change per 10°K | < 1% of smallest range | | | |
| Gas pressure | Max. 2MPa (20bar) | | | |
| Fault with measurement gas change (Pabs > 800 hPa) per 10 hPa | < 1% of smallest range | | | |
| Analog Output(Galvanic) | 4~20mA, maximum load 500Ω | | | |
| Relay Output(Galvanic) | Relay(2A, 230V AC freely set alarm), System alarm | | | |
| Diagnosis function | Flow monitoring, Sensor and analyzer self-diagnosis,Heartbeat monitoring | | | |
| Event Logger | Internal Flash,up to 6,000 alarm records | | | |
| Control function | Optional Timer control function,PID,PWM | | | |
| Calibration | Expert calibration function,Multi-point calibration function up to 9 point | | | |
| Communication | RS485 MODBUS RTU, HART, Foundation Fieldbus FF, PROFIBUS PA, PROFIBUS DP, MODBUS TCP/IP, etc | | | |
| Power | 80~264V AC,1A or 19~28V DC,3A | | | |
| Electrical protection | EMI / RFI CEI-EN55011 – 05/99 | | | |
| Ambient Temperature | -15 ~ 50℃ | | | |
| Storage and transport temperature | -25 ~ 70 ℃ | | | |
| Process Connection | 6mm Pipe | | | |
| Wall-mounted(1~2Channels) | ABS,Gray RAL7045 Aluminum,Gray | 213*185*84mm 320*x430x208mm | IP65 IP65, Exd IICT4 | |
| Laboratory Desktop(1~2Channels) | Aluminum,Black | 250x144x184mm | IP40 | |
| Portable(1~2Channels) | ABS,Yellow | 420x325x180mm | IP67 | |
| 19" Rack (1~6Channels) | Aluminu,natural-coloured | 483x133x238mm | IP40 | |
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Note:

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